

**AMENDMENT NO. 5 NOVEMBER 2011**  
**TO**  
**IS 1060 (PART 1) : 1966 METHODS OF SAMPLING AND**  
**TEST FOR PAPER AND ALLIED PRODUCTS : PART 1**

*(Revised)*

[Page 11, clause 6.0, line 2 (see also Amendment No. 3)] — Substitute ‘minimum 20 × 25 cm’ for ‘25 × 25 cm’.

(Page 13, clause 9.0, line 5) — Substitute ‘105 ± 2°C’ for ‘103 ± 2°C’.

(Page 15, clause 9.3.2, line 6) — Substitute ‘105 ± 2°C’ for ‘103 ± 2°C’.

(Page 15, clause 9.3.3, line 3) — Substitute ‘105 ± 2°C’ for ‘103 ± 2°C’.

(Page 20, clause 12.3.3) — Substitute the following for the existing:

‘*Test Specimens* — They shall be strips cut accurately and parallel to within 0.1 mm, with clean edges, in each principal direction of the paper, and over 180 mm, preferably 200 mm long. The width shall be 15 to 25 mm. The specimens shall be conditioned. They shall be free from abnormalities, water-marks, creases and wrinkles.’

(Page 22, clause 12.3.5.2) — Add the following at the end of this clause:

‘Tensile index = Breaking length × 0.009 8’.

(Page 23, clause 12.5.4) — Add the following at the end of this clause:

‘Burst index = Burst factor × 0.098’.

(Page 23, clause 12.6.2, line 2) — Substitute ‘15 mm ± 0.1 × 100 mm’ for ‘15 mm wide and 97 mm long’.

(Page 24, clause 12.7.2, first line) — Add ‘of size 43 ± 0.2 mm × 63 ± 0.15 mm’ in between the words ‘piece’ and ‘with’.

(Page 25, clause 12.7.5) — Add the following at the end of this clause:

‘Tear index = Tear factor × 0.098’.

(CHD 15)