

AMENDMENT NO. 5 NOVEMBER 2011
TO
IS 3196 (PART 1) : 2006 WELDED LOW CARBON STEEL
CYLINDERS EXCEEDING 5 LITRE WATER CAPACITY
FOR LOW PRESSURE LIQUEFIABLE GASES

PART 1 CYLINDERS FOR LIQUEFIED PETROLEUM GASES (LPG) —
SPECIFICATION

(Fifth Revision)

[Page 8, clause 17.3.3(b) (see also Amendment No. 4)] — Substitute the following for the existing:

- 'b) Fracture shall not occur in the weld only. In case if fracture occurs in the weld only, another sample from the same batch shall be taken and tested. The fracture shall also not occur in the directional parallel to circumferential weld within 10 mm from the edge of the circumferential weld.'