

**AMENDMENT NO. 3 NOVEMBER 2011  
TO  
IS 7285 (PART 2) : 2004 REFILLABLE SEAMLESS STEEL  
GAS CYLINDERS — SPECIFICATION**

**PART 2 QUENCHED AND TEMPERED STEEL CYLINDERS WITH  
TENSILE STRENGTH LESS THAN 1 100 MPa (112 kgf/mm<sup>2</sup>)**

*( Third Revision )*

*(Page 13, clause 14.3.1)* — Substitute the following for the existing:

**14.3.1** *Export Market/Defense Services*

Cylinders manufactured for export/defense services use, shall be painted externally as agreed to between the purchaser and the manufacturer.'